



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3913-041**  
**Job Sheet 168916**



Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/24/17

Job Tracking No:

Due Date: 1/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D4020 REV A SHEET 4, D3913 REV D SHEETS 1,2,3,4,5 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24 AS PER DWG REV:B DD VERF:EC IPP REV:D 13.08.21 DWG REV.C / ECN 13-624 DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 1 Ea  |            | 1/4/18   | 0.00      | 0.00    | Start Up Large Fab-2  |           | DC 2018-01-29 |
| 100   | Large Fab          | 1 pcs |            | 1/4/18   | 0.00      | 10.00   | Large Fab 1           | 1.5       | SP 2018-01-29 |
| 110   | QC                 | 1 pcs |            | 1/4/18   | 0.00      | 0.00    | QC9                   |           | CPC           |
| 120   | QC                 | 1 pcs |            | 1/4/18   | 0.00      | 0.00    | QC5                   |           | CPC           |
| 125   | HandFinish         | 1 pcs |            | 1/4/18   | 0.00      | 0.29    | HandFinish2           |           | BE 18-01-30   |
| 130   | Powdercoat         | 1 pcs |            | 1/4/18   | 0.00      | 0.93    | Powdercoat2           |           | BR 18-01-30   |
| 135   | Packaging          | 1 pcs |            | 1/4/18   | 0.00      | 0.00    | Packaging1            |           |               |
| 140   | QC                 | 1 pcs |            | 1/4/18   | 0.00      | 0.00    | QC3                   |           |               |
| 150   | HandFinish         | 1 pcs |            | 1/5/18   | 0.00      | 0.50    | HandFinish4           |           |               |
| 160   | QC                 | 1 pcs |            | 1/5/18   | 0.00      | 0.00    | QC5                   |           |               |
| 170   | Packaging          | 1 pcs |            | 1/5/18   | 0.00      | 0.00    | Packaging3            |           |               |
| 180   | QC21-SA            | 1 Ea  |            | 1/5/18   | 0.00      | 0.00    | QC21                  |           | FEB 01 2018   |

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A \*\*\*inspect before welding mesh\*\*\* 2-Cut D4020-1 base  
Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners  
holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 \*\*\*take lid to locate hinge and bracket\*\*\* 4-  
Weld D4672-1 blanking plates as per dwg  
130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat  
150 - Pick Kit

M 138467. START: 3:55 O.V.T: 375° FINISH: 4:10.

### Job Allocations

| Operation             | Component Part    | Required | Inventory | Allocated | Std Qty |
|-----------------------|-------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D2581 5005842     | 2        | 77        | 0         | 0       |
|                       | D3913-1 5018470   | 1        | 6         | 0         | 0       |
|                       | D3913-15 5006219  | 1        | 2         | 0         | 0       |
|                       | D3913-3 5018474   | 1        | 9         | 0         | 0       |
|                       | D3913-7 5018881   | 2        | 23        | 0         | 0       |
|                       | D3913-9 5010881   | 1        | 15        | 0         | 0       |
|                       | D3916-041 5015623 | 2        | 2         | 0         | 0       |
|                       | D3916-5 5026219   | 3        | 19        | 0         | 0       |
|                       | D4016-1 5034748   | 3        | 44        | 0         | 0       |
|                       | D4017-7 5012429   | 3        | 51        | 0         | 0       |
|                       | D4017-9 5009723   | 2        | 24        | 0         | 0       |
|                       | D4020-11 5016763  | 2        | 6         | 0         | 0       |
|                       | D4021-1 5010955   | 3        | 55        | 0         | 0       |
|                       |                   |          |           |           |         |

|                |                |                    |    |       |   |   |
|----------------|----------------|--------------------|----|-------|---|---|
|                | D4034-041      | 5030318            | 1  | 2     | 0 | 0 |
|                | D4034-043      | 5030325            | 1  | 2     | 0 | 0 |
|                | D4672-1        | 5005866            | 2  | 41    | 0 | 0 |
|                | M304EX0.75-16F | 5019329            | 33 | 572   | 0 | 0 |
| 150-HandFinish | AN3-10A        | <del>1128326</del> | 6  | 192   | 0 | 0 |
|                | D2931          | F86435-1           | 2  | 1,200 | 0 | 0 |
|                | D4021-5        | 5021383            | 2  | 9     | 0 | 0 |
|                | MS20600-AD4W3  | 5019431            | 2  | 177   | 0 | 0 |
|                | MS21042L3      | 5037284            | 6  | 954   | 0 | 0 |
|                | NAS1149F0332P  | 5020603            | 12 | 2,453 | 0 | 0 |

NAS1149 EV832 J RX 137587-15

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
**S036454**

**Dart Aerospace Ltd.**

1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com



**Long Basket Base Assembly, 350**

**PART NO: D3913-041**

**Original Serial #: S036454**

**Revision:**

**Operation: Start up Operation 01/29/18**

**Change No:**

**Job No: 168916**

**Master Unit 000184**



**Job No 168916**



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

## Master Unit 000305

Tel (613) 632-5200

| Containers on Master Unit 000305 |               |                  |           |          |
|----------------------------------|---------------|------------------|-----------|----------|
| Serial No                        | Part No       | Customer Part No | Status    | Quantity |
| S037330                          | AN3-10A       | AN3-10A          | Allocated | 6        |
| S037332                          | D2931         | D2931            | Allocated | 2        |
| S037333                          | D4021-5       |                  | Allocated | 2        |
| S037334                          | MS20600-AD4W3 |                  | Allocated | 2        |
| S037336                          | MS21042L3     | MS21042L3        | Allocated | 6        |
| S037338                          | NAS1149F0332P |                  | Allocated | 12       |